Mezclas de caucho y adhesivos.

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TECHNICAL DATA SHEET

JENETACK-31V PRIMER

JENETACK-31V is a one-coat thermoreactive primer for bonding elastomers.

TYPYCAL PHYSICAL CHARACTERISTICS:

TEST TYPE:	STANDARD REFERENCE	VALUE	UNITS
Densidity	25ºC	0,98±0,03	gr/cm^3
Viscosity	Brookfield 25º C 60rpm	250±50	cps
Solid Content	25ºC	25±1	%
Colour	Visual	Green	----

CHEMICAL COMPOSITION

Polymers and fillers stabilized in aromatic and ketone solvents.

HOW TO PREPARE THE SURFACE

Prepare the metal surface properly by completely removing oil, grease, and dirt. Blasting the surface with grit blasting steel so that the surface roughness is greater than 15 µm.

For aluminum surfaces we recommend the use of aluminum oxide as abrasive.
Clean again the substrate to remove dust from blasting residues.

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You can use MIBK or MEK for cleaning the surface.

HOW TO APLY THE PRIMER

- Agitation: We recommend stirring **JENETACK-31V** before the application to avoid settling.
- Dilution: Dilution of the product depends on the applications methods. We recommend that dilution is always made with MEK or MIBK.
- Dipping: For this application, we recommend diluting between 50 and 100% v/v.

STORAGE

Keep container tightly closed during storage and always keep away from heat sources. Maximum temperature storage: 25°C.

Storage in an environment below 10°C increases the shelf life of the adhesive.

TOXICITY

- Breathing vapors for a prolonged period of time is harmful to health.
- Use **JENETACK-31V** only with facial breathing mask, gloves, protective goggles, and appropriate ventilation.
- Continuous contact with the skin may cause irritation.

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- Adhesive **JENETACK-31V** may be fatal if swallowed. If swallowed, do not induce vomiting, but call a physician.

PACKING

Size of the containers: 0.75- 2.5 - 5 – 25 and 200 L.

J.M. LUAN, S.L declines any responsibility by the incorrect use of this product.